



# SHAPING THE FUTURE OF BUSINESS PRINTING WITH HEAT-FREE TECHNOLOGY

Powered by Heat-Free Technology, the Epson WorkForce Enterprise printers, WF-C20600, WF-C20750 and WF-C21000 provide consistent high-speed printing and consume less power which increases productivity while minimising running costs. Designed to suit the varying business needs, these printers offer printing speeds of up to 60, 75, and 100 pages per minute. Also, with fewer replacement parts, these printers are built to reduce environmental impact.



ISO Print Speed (Simplex/Duplex)<sup>1</sup>



High Yield Cartridge<sup>2</sup>



Duplex Printing



Ethernet



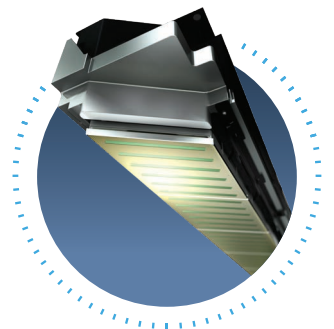
Wi-Fi Direct



Epson Connect



Open Platform Enabled



## IT'S IN THE DETAILS.

With PrecisionCore linehead technology, Epson WorkForce Enterprise blazes through prints.



### Exceptional Performance

Maximum productivity with consistent high speed printing of up to 100 pages per minute, even in duplex mode.

### Environmentally Friendly

With Epson Heat-Free Technology, significantly less power consumption meets less frequent part replacements to reduce impact on the environment.

### Enhanced Finishing

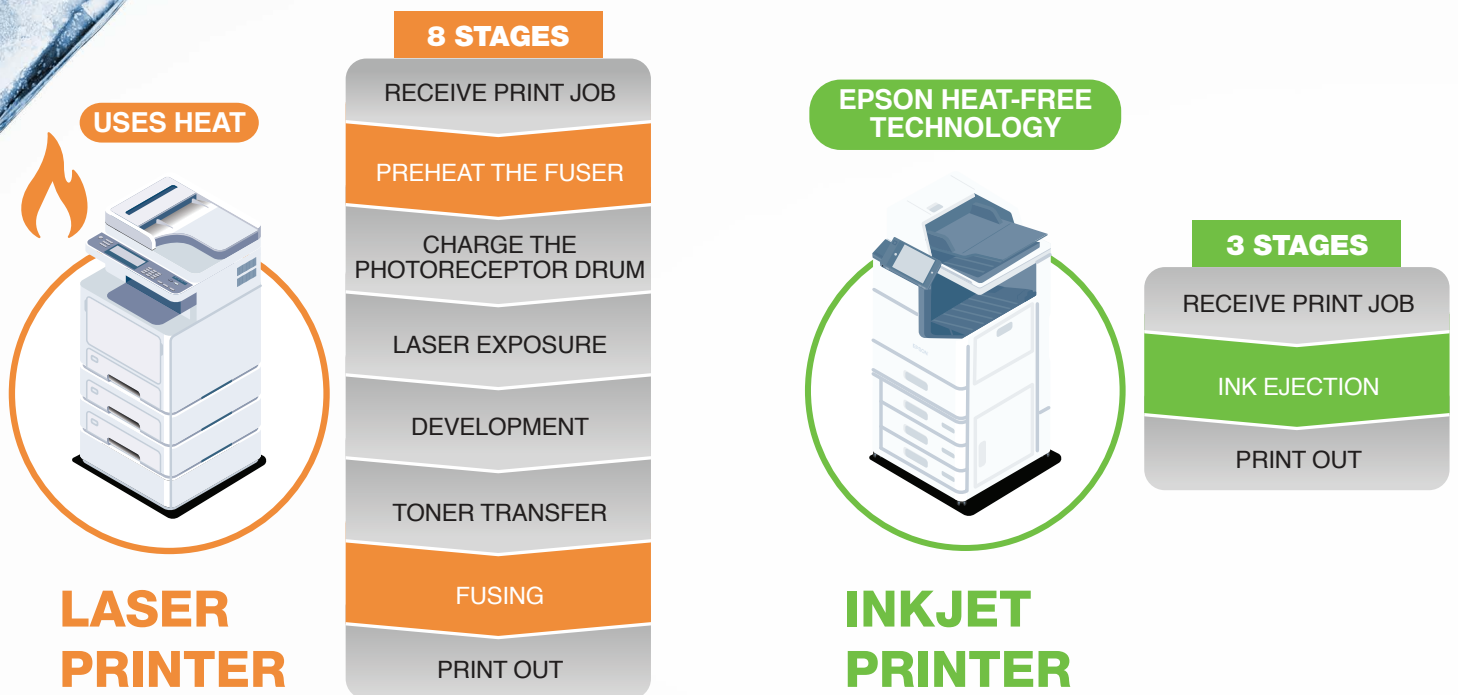
Enjoy greater flexibility with new finishing options that allow stapling, hole-punching and booklet printing.

## Go Heat-Free with Epson

Not all printers are the same. Laser and inkjet printers may look the same on the outside, but it is what's on the inside that counts.

The laser printing process is complicated, comprising preheat, charging, exposure, development, transfer, and fusing steps. Fine toner powder is transferred to a sheet of paper through contact and fused with a combination of heat and pressure.

In contrast, Epson's inkjet printers are simple, non-contact systems. They deposit ink droplets on the media, without the use of heat.



## Switch to Epson Inkjet Heat-Free Printers to Enjoy Advanced Customer Benefits



### Save time with consistent high speed printing

No heat is required to warm up, allowing the printer to print immediately. Consistent high speed printing is possible, even for high-printing density documents.



### Less power consumption saves energy and money

With no fuser unit to heat, less energy is consumed, resulting in cost savings for the business.



### Fewer replacement parts, lower environmental impact

Uses fewer parts and consumables that require replacement. No heat damage to the printheads.



### Less intervention increases productivity

With fewer parts to replace and printheads that last longer, the amount of intervention is decreased, providing improved reliability and reduced downtime.

## PrecisionCore Heat-Free Technology

PrecisionCore is the next-generation inkjet printhead technology driving Epson's inkjet resolution. It merges advanced key component technologies, state-of-the-art MEMS\* fabrication and high-precision assembly processes honed over decades.

Epson's proprietary Micro Piezo inkjet technology doesn't use heat in the ink ejection process, and it's this Heat-Free Technology that separates our printers from the competition. Epson's Heat-Free printers does not require heat in the ink ejection process. Instead pressure is applied to the Piezo element, which flexes backwards and forwards firing the ink from the printhead.

\*MEMS (Micro Electro Mechanical Systems): Devices possessing mechanically driven elements, manufactured through the application of semiconductor processing technology.



PRECISIONCORE  
HEAT•FREE

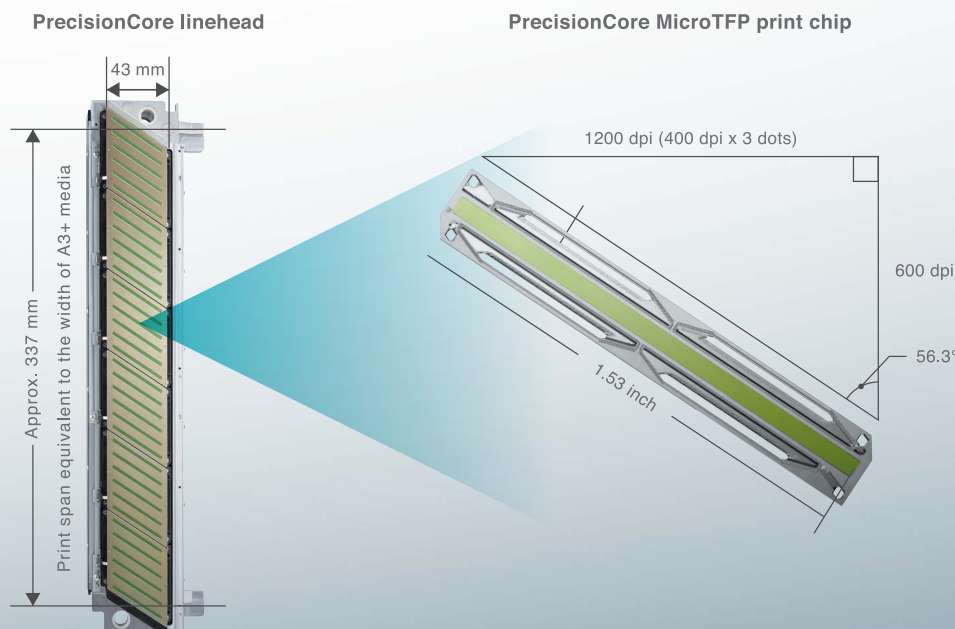
## PrecisionCore MicroTFP Print Chip

MicroTFP print chips are the core element of PrecisionCore Heat-Free Technology. By achieving higher precision and greater miniaturization in Epson's advanced thin film piezo (TFP) technology, the basic performance of this printhead module has been radically improved, and application to a wider range of uses made possible.

The thin film piezo element that drives ink ejection is approximately 1 micron thin (one-hundredth the thickness of a human hair). By closely controlling the voltage applied to such piezo elements, it is possible to fire up to 50,000 shots of ink per second from a single nozzle, to precise positions and in the necessary quantities.

## PrecisionCore Linehead

By optimally arraying 36 of these MicroTFP print chips in a diagonal configuration, Epson has developed a compact linehead just 43 mm wide that boasts about 33,500 active nozzles. This size-conscious core device contributes to reduced space requirements of the product itself, and successfully enables high-speed performance of printing up to 100 pages per minute, within a compact design.

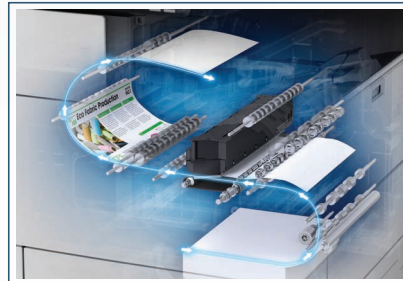




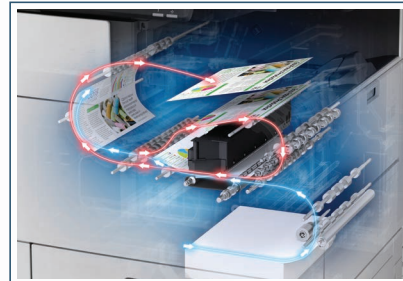
# Save Time With Consistent High-speed Printing

The WorkForce Enterprise is able to realise the same productivity level, in simplex and duplex printing of up to 100 pages per minute due to its shortest duplex route design.

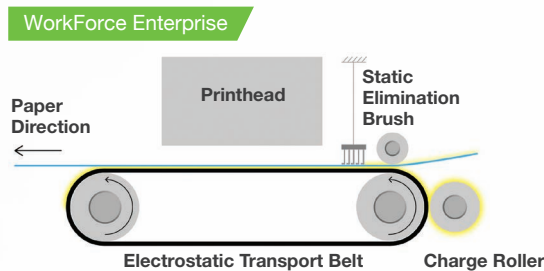
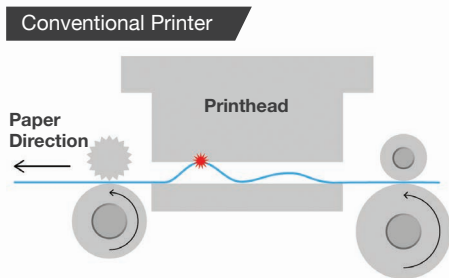
SIMPLEX



DUPLEX



Switchback paper path design ensures ultra-fast throughput even in duplex printing.



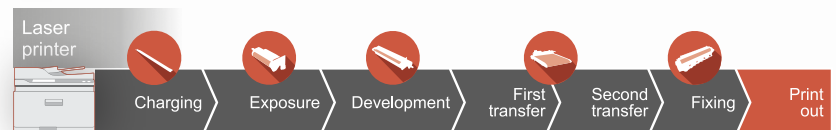
Thanks to Epson's efficient paper transport mechanism, enjoy reliable and consistently excellent image quality of up to 600 x 2400dpi (600 x 1200dpi as default).

## Ultra-fast First Page Out Time

Collect your first printed page in approximately 5.0 seconds\*. There is minimal warm-up time due to the WorkForce Enterprise's simple yet superior technology versus laser printers.



Simple, cool, contactless technology



Complex technology using heat and pressure



## Superb Print Quality With DURABrite™ Pro Ink

Using high capacity ink cartridges, print up to 100,000 pages in black\*\* or 50,000 pages in colour without interruption. This means fewer consumable changes, reducing waste and allowing for less user intervention.

The fast drying pigment ink is also water resistant, safeguarding your printouts from accidental spills.

\*Based on Epson testing methodology  
\*\* Based on 2 cartridges

# Low Power Consumption Saves Energy And Money

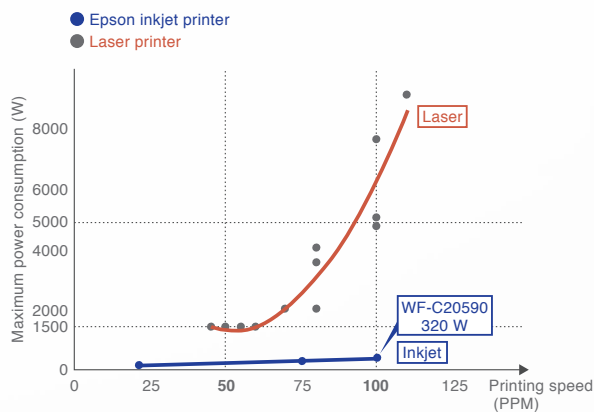
Epson Heat-Free Technology uses less power than laser technology because it does not use heat to warm up. As Epson inkjet printers have no fuser unit to heat, this results in significantly less energy consumption.



**Epson Inkjet Printers**  
**Up to 85% less power consumption\***  
**VS Laser Printers**

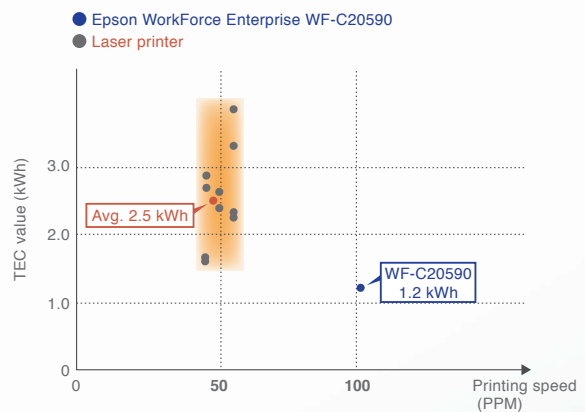


## Maximum power consumption



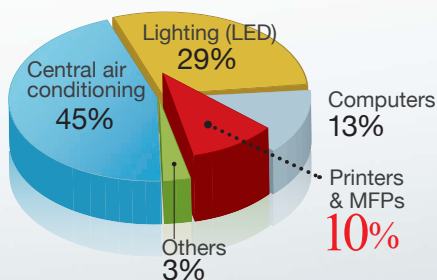
For laser printers, the maximum power consumption of 12 A3 color laser MFPs with print speed of 45 ppm or higher were plotted. The printers were selected from the top-selling models globally in each speed range. (Epson research. Data source IDC/CY16.) Figures are based on information published by each manufacturer in Japan.

## TEC value



For laser printers, TEC values of 10 A3 color laser MFPs with print speed of 45-55 ppm were plotted. The printers selected were the top selling models globally in the 45-55 ppm speed range. (Epson research. Data source IDC/CY16.) Figures are based on information published by each manufacturer in Japan (100 V power supply). TEC values were calculated based on the energy efficiency data published by each manufacturer.

## How power is consumed at the office\*\*



# Reduce Power Consumption with Epson Heat-Free Printers

In today's offices, only central air conditioning and lighting consume more energy than office automation equipment. In fact, printers and MFPs account for as much as 10% of electric consumption. Replacing laser printers with Epson WorkForce Enterprise can cut printing-related energy significantly. Lower energy consumption also reduces environmental impact because it reduces CO<sub>2</sub> emissions.

\*Testing was commissioned by Epson to Keypoint Intelligence-Buyers Lab, based on Epson WF-C20590. Two comparison models were selected from color laser multi-function printers in the 65-70ppm class. Tests were conducted at the devices' default settings using Keypoint Intelligence-Buyers Lab standard energy consumption test methods. Calculations were based on a weekday workload of 2 x 4 hours printing + 16 hours in sleep/standby mode, and weekend energy use of 48 hours in sleep/standby mode. A total of 69 pages of workload test pattern .doc, .xls, .ppt, .html, and Outlook files were printed 6 times in each 4-hour printing period.

\*\*Epson research based on data from a commissioned survey conducted in March 2018 by SOMPO Risk Management & Health Care Inc.

# Fewer Replacement Parts, Lower Environmental Impact

Thanks to Heat-Free Technology, Epson inkjet printers use fewer parts that need replacing than in a laser printer, and our printheads are not a consumable. This reduces the environmental burden of manufacturing and recycling the additional resources.

Epson Inkjet Printers Up to **59%** less replacement parts\*\*\* VS Laser Printers



Epson WorkForce Enterprise WF-C20590

VS



Laser printer

Comparison of supplies and packaging waste after 1 million prints.

## Certified Environmental Performance



Epson is committed to developing environmentally conscious products, which means that sustainability is considered from conception to completion. Our Epson WorkForce Enterprise Printers, WF-C20600, WF-C20750, and WF-C21000 comply with some of the world's most stringent environmental certification standards.

We offer sustainable innovations because we recognise that the choices we make as organisations, individuals or a society will be essential to our shared success.

## Less Intervention Increases Productivity

The Heat-Free structure of Epson inkjet printers means that there are fewer parts that can fail, which reduces the amount of intervention required. As a result, Epson inkjet printers offer improved reliability and significantly reduced downtime.

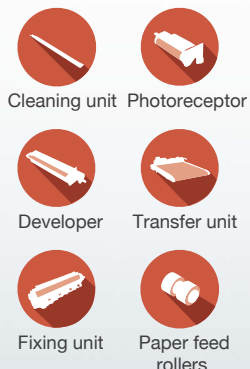
### ■ Comparison of periodic replacement parts



Epson WorkForce Enterprise WF-C20590



Laser printer



Note: Images represent periodic replacement parts of a standard laser printer. Actual type and number of parts vary by model.

Note: After printing out more than 1.2 million sheets, other replacement parts will be required in addition to paper feed rollers.

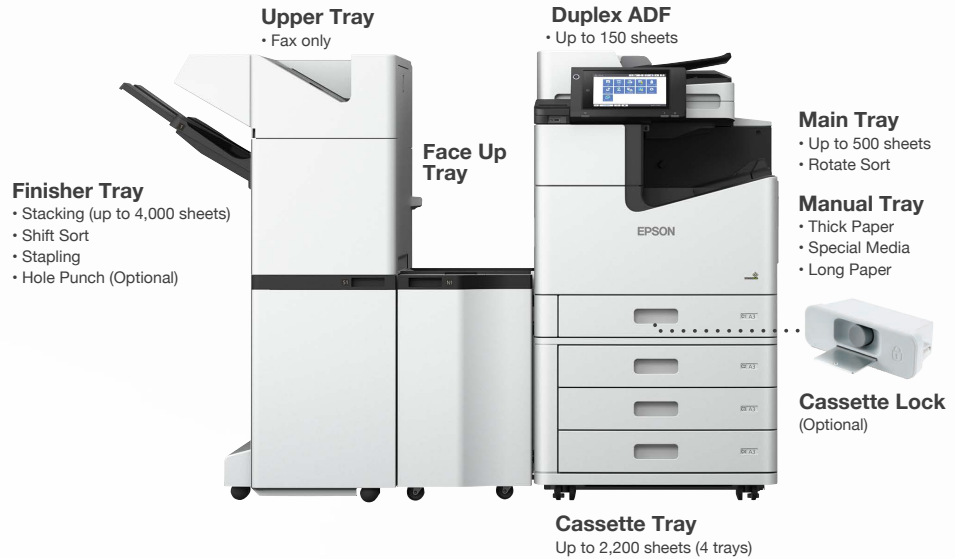
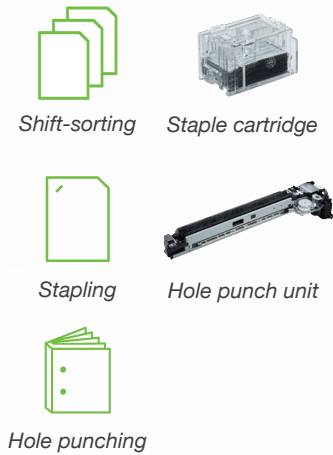
\*\*\* Testing was commissioned by Epson to Keypoint Intelligence-Buyers Lab, based on Epson WF-C20590. Two comparison models were selected from color laser multi-function printers in the 65-70ppm class. Calculations were based on the frequency and volume of consumables and replacement parts required to print 1 million pages (ISO/IEC 24712 test pattern) over a period of 5 years.



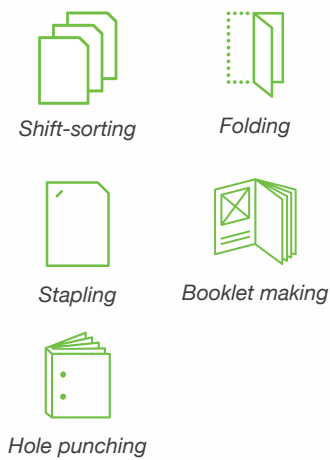
## Enhanced Finishing Capability

Increase productivity with advanced finishing such as stapling, hole punching and booklet printing.

### Stapler Finisher



### Booklet Finisher



## Diverse Paper Media Printing

With Epson's Heat-Free Technology and smart design, the WorkForce Enterprise is able to support printing up to A3+ size on a wide range of special media types of varying thickness (up to 350 g/m<sup>2</sup>) and length (up to 1.2m), using the Multipurpose Tray.



Envelope with window



Sticker media



Long paper (up to 1.2m)



Thick paper (up to 350 g/m<sup>2</sup>)

# Friendly Operability

The WorkForce Enterprise simplifies it for large workgroups to print, copy, scan, to email and more at ultra-fast speeds. When it comes to replacing the ink, there are no messy toner cartridges to deal with and no waiting for parts to cool.



Enjoy impressive scan speeds of up to 60ppm/110ipm in duplex. The dual CIS technology allows convenient duplex scanning in a single pass.



The intuitive 9" touchscreen panel with a user-friendly interface makes it simple to operate the printer.



Easy front access door to the printer's ink cartridges makes replacement fast and hassle-free.



Easy removal of jammed paper with easy-to-follow instructions from the printer.



Easy refill of paper with these cassette trays that can be opened smoothly and effortlessly.



Easy front access to maintenance box allows maximum printer uptime.



# Advanced Workflow Solutions

Take advantage of remote management, customise print options and enjoy seamless compatibility with the Epson WorkForce Enterprise. Integrate these into your existing IT infrastructure to improve productivity and increase efficiency. For more information, please visit [www.epson.com.sg/software-solutions](http://www.epson.com.sg/software-solutions).

## Epson Solutions

### Fleet Management

#### Epson Device Admin

Control, analyse and manage your printer fleet centrally from one intuitive interface, designed to increase productivity, reduce costs and ensure maximum security.

#### Epson Remote Service (ERS)

Epson's cloud-based device monitoring and management system supports your service provider to deliver advanced remote diagnostics for Epson business products.

### Print and Scan Management

#### Epson Print Admin

Boost productivity and monitor print usage via this server-based solution that creates a secure printing, scanning and copying environment through user-authentication.

#### Epson Print Admin Serverless

Seamlessly integrate the WorkForce Enterprise series into security and compliance rules, and regulations without the burden of maintaining a server system.

#### Epson Open Platform

Gain complete control of your printing operations via a web-based application that enables you to adapt your printer to meet specific and changing business requirements with solutions that help you better manage your printing.

### Document Management

#### Document Capture Pro\*

Easily scan, view, edit and manage scanned documents for processing or integrate them into cloud services. This software optically recognises barcodes, characters and blank pages in scanned documents to separate them into different folders. It also allows user to create of up to 30 customised job settings, with additional features of built-in OCR capability and password protection for devices and documents.

\* Document Capture Pro (Windows), Document Capture (Mac OS X), limited functionality for Mac version

#### Document Capture Pro Server

Centralise scanning and manage a fleet of up to 100 scanners without the need to install drivers on individual computers. Create and assign up to 30 job settings right to the panel with a single web interface. Process and distribute documents securely and track them with reports.



# Connectivity Features

## Network Connectivity and Standalone Capability

Equipped with Ethernet, Wi-Fi, RJ-11 fax, Wi-Fi Direct and USB 3.0, the printer is apt for office environments. In addition, Wi-Fi Direct acts as an access point, allowing up to four devices to connect to the printer at a time.



## Expandable Connectivity

The printer comes standard with a network port for shared usage across the network. Expand connectivity to multiple networks with the additional network option.

Up to 3 fax ports can be added for simultaneous communication.



## Epson Connect Enabled

Print your documents from any part of the world wirelessly with Epson Connect's wide range of features:

- **Epson iPrint** - Print from and scan directly to your smart device or online cloud storage services.
- **Epson Email Print** - Print to any Email Print-enabled Epson printer from any device or PC with email access.
- **Remote Print Driver** - Print to a compatible Epson printer anywhere in the world via the internet using a PC with Remote Print driver or from mobile devices via the Epson iPrint app.
- **Scan to Cloud** - Share your scans through email or store them online in cloud storage services.

Other mobile solutions:

- **Mopria™ Print Service**

## Robust Security Features

### Secured Printing with PIN Release

Print confidential documents by setting a PIN to a print job for release on the printer panel.

### IP Address Filter

Secure your documents by preventing unauthorised devices from connecting to the printer.

### Panel Admin Mode

Set a password to access and change administrator settings for the printer. This prevents unauthorised users from changing the printer settings.

### Limited Access Function

Reduce risk of information leaks by limiting the access to functions for up to 10 user accounts.

### LDAP Address Book

Prevent information leaks by using the address book registered in the LDAP server to accurately select recipient's email addresses.

# SPECIFICATIONS

## WORKFORCE ENTERPRISE WF-C20600 / WF-C20750 / WF-C21000

MODEL NUMBER	WF-C20600 (C11CH86502)	WF-C20750 (C11CH87502)	WF-C21000 (C11CH88502)
<b>Printing</b>	PrecisionCore™ Line Head Inkjet Technology		
Printing Technology	8,676 nozzles each colour (Black, Cyan, Magenta, Yellow)		
Nozzle Configuration	600 x 2,400 dpi		
Maximum Resolution	3.5 pl		
Minimum Ink Droplet Volume	Approx. 60 ipm / 60 ipm		
Print Speed (Black and Colour) <sup>1)</sup>	Approx. 37 ipm / 21 ipm	Approx. 75 ipm / 75 ipm	Approx. 100 ipm / 100 ipm
ISO 24734, A4, Simplex / Duplex	Approx. 5.7 sec / 5.7 sec	Approx. 45 ipm / 25.4 ipm	Approx. 54 ipm / 36.3 ipm
ISO 24734.2, A3, Simplex / Duplex	ESC / P-R	Approx. 5.5 sec / 5.5 sec	Approx. 5.0 sec / 5.0 sec
First Page Out Time	PCL5 / PCL6 / PostScript3 / PDF (ver1.7)		
Printer Language	320GB (Encrypted)		
Printer Control Language Emulations	Yes		
HDD Capacity	<b>Copying</b>		
Automatic 2-sided printing	Copy Speed (Black and Colour) <sup>1)</sup>		
	Approx. 60 ipm	Approx. 75 ipm	Approx. 100 ipm
	Approx. 60 ipm	Approx. 75 ipm	Approx. 100 ipm
	Approx. 60 ipm	Approx. 75 ipm	Approx. 100 ipm
	9,999 copies		
	600 x 1,200 dpi		
	25 - 400%, Auto Fit Function		
	A3, B4, Legal, Indian-Legal, 8.5 x 13in, Letter, A4, B5, A5, B6, A6, 16K, 8K, 13 x 18cm, HV 16:9 Wide, 10 x 15cm, Envelopes: #10, DL, C4, C6		
	A3		
	<b>Scanning</b>		
	Scanner Type		
	Sensor Type		
	Optical Resolution		
	Maximum Scan Area		
	Scanner Bit Depth		
	Colour		
	Grayscale		
	Black & white		
	Scan Features		
	Scan Speed (Monochrome and Colour)		
	200 dpi Flatbed		
	ADF (Simplex / Duplex)		
	(ISO17991, Scan to Folder)		
	<b>ADF Function</b>		
	Support Paper Thickness		
	Paper Capacity		
	Automatic 2-sided Scan / Copy / Fax		
	<b>Fax Function (Optional)</b>		
	Type of FAX		
	Receive Memory / Page Memory		
	Error Correction Mode		
	FAX speed (data transfer rate)		
	FAX Resolution		
	Black & White		
	Colour		
	Transmission Paper Size		
	Flatbed		
	ADF		
	Receiving Paper Size		
	Speed Dial / Group Dial		
	Fax Features		
	<b>Paper Handling</b>		
	Paper Feed Method		
	Number of Paper Trays (Standard)		
	Paper Hold Capacity		
	Input Capacity		
	Maximum Input Capacity		
	Output Capacity		
	Paper Size		
	Maximum Paper Size		
	<b>Printer Interface</b>		
	USB		
	Network		
	Network Protocol		
	Network Printing Protocol		
	Network Management protocols		
	Security Features		
	<b>USB Host Function</b>		
	Type of Direct Printing		
	USB Host		
	Direct Print Paper Size		
	<b>Mobile and Remote Printing</b>		
	Epson Connect		
	Other Mobile Solutions		
	<b>Control Panel</b>		
	LCD Screen		
	<b>Printer Software</b>		
	Supported Operating System		

MODEL NUMBER	WF-C20600 (C11CH86502)	WF-C20750 (C11CH87502)	WF-C21000 (C11CH88502)
<b>Electrical Specifications</b>			
Rated Voltage	100-240V Universal		
Rated Frequency	50 - 60 Hz		
Typical Electricity Consumption (TEC) Value	0.7 kWh	0.9 kWh	1.1 kWh
<b>Power Consumption</b>			
Operating	160W		170W
Standby	76W		
Sleep	1.1W		
Power off	0.1W		
<b>Noise Level</b>			
PC Printing/ Plain Paper Default <sup>19</sup>	7.5 B(A), 60 dB(A)		
<b>Consumables</b>			
Black <sup>20</sup>	<b>Page Yield <sup>17</sup></b> 50,000 pages	<b>Order Code WF-C20600</b> C13T02Q100	<b>Order Code WF-C20750</b> C13T02S100
Cyan	50,000 pages	C13T02Q200	C13T02S200
Magenta	Composite Yield	C13T02Q300	C13T02S300
Yellow		C13T02Q400	C13T02S400
Maintenance Box	-	C13T671300	
Maintenance Roller (Main Unit)	-	C12C935961	
Maintenance Roller (Paper Cassette)	-	C12C935941	
Staple Cartridge for Stapler Finisher	3 x 5,000 staples	C12C935401	
Staple Cartridge for Booklet Finisher	3 x 2,000 staples	C12C935411	
<b>Options</b>			
Finisher Bridge Unit / LX3FBU1	C12C935101		
Stapler Finisher / LX3SF1	C12C935501		
Booklet Finisher / LX3BF1	C12C935071		
Saddle Unit / LX3SU1	C12C935821		
2/4 Hole Punch Unit / LX3HPU1	C12C935171		
2/3 Hole Punch Unit / LX3HPU2	C12C935181		
High Capacity Tray / LX3LPU1	C12C933041		
EpsonNet 10/100/1000Base Tx Int.	C12C934471		
Super G3 Multi Faxboard	C12C934491		
Paper Cassette Lock (set of 4)	C12C933231		
Optional Paper Guide	C12C935901		
Epson Print Admin	7110574		
Epson Print Admin Serverless	7111310		
<b>Specs for Finisher Bridge</b>			
Dimensions & Weight	366 x 573 x 632 mm, 38.0 kg		
<b>Specs for Stapler Finisher</b>			
Output Capacity	Stacker Tray: Up to 4,000 sheets <sup>18</sup> (A4, 80g/m <sup>2</sup> ), 1,500 sheets (duplex / A3, 80g/m <sup>2</sup> ) Tray 2 (for Fax output only): up to 200 sheets (A4, 80g/m <sup>2</sup> )		
Finisher Functions	Shift Sorting, Staple		
Staple Capability	up to 50 sheets <sup>110</sup> (60 - 90 g/m <sup>2</sup> )		
Supported Paper Size for Staple	A5 - A3 / Legal / Letter		
Supported Paper Weight	up to 250 g/m <sup>2</sup>		
Staple Functions	3 positions ( Corner / Opposite Corner / 2 points on side)		
Maximum Power Consumption	170W		
Dimensions & Weight (with Booklet Finisher)	666 x 686 x 1,228 mm, 95.5 kg		
<b>Specs for Booklet Finisher</b>			
Output Capacity	Stacker Tray: Up to 1,700 sheets <sup>18</sup> (A4, 80g/m <sup>2</sup> ), 1,500 sheets (duplex / A3, 80g/m <sup>2</sup> ) Tray 2 (for Fax output only): up to 200 sheets (80g/m <sup>2</sup> )		
Finisher Functions	Shift Sorting, Staple		
Staple Capability	up to 50 sheets <sup>110</sup> (60 - 90 g/m <sup>2</sup> )		
Supported Paper Size for Staple	A5 - A3 / Legal / Letter		
Supported Paper Weight	up to 250 g/m <sup>2</sup>		
Staple Functions	3 positions ( Corner / Opposite Corner / 2 points on side)		
Dimensions & Weight	666 x 686 x 1,228 mm, 107.5 kg		
<b>Specs for Saddle Unit</b>			
Output Capacity	Stacker Tray: Up to 7 booklets x 20 sheets (60 to 90 g/m <sup>2</sup> ) / 10 sheets (91 to 105 g/m <sup>2</sup> )		
Finisher Functions	Fold, Saddle Stitch		
Booklet Paper Size	A3, B4, A4, Legal, Letter, 8.5x13"		
Supported Paper Weight	60 - 105 g/m <sup>2</sup>		
Maximum Power Consumption (with Booklet Finisher)	200W / 840W (with heater)		
Dimensions & Weight	557 x 581 x 644 mm, 46.6 kg		
<b>2/4 Hole Punch Unit</b>			
Supported Paper Size	A3, B4, A4, B5, Legal, Letter, 8.5x13"		
Support Paper Weight	up to 250 g/m <sup>2</sup>		
Number of Holes	2 or 4 holes, 80mm intervals		
<b>2/3 Hole Punch Unit</b>			
Supported Paper Size	A3, B4, A4, B5, Legal, Letter, 8.5x13"		
Support Paper Weight	up to 250 g/m <sup>2</sup>		
Number of Holes	2 or 3 holes, 70mm intervals (US Specifications)		
<b>Specs for Optional High Capacity Tray</b>			
Input Capacity	Up to 3,000 sheets (80 g/m <sup>2</sup> )		
Support Paper Weight	60 - 160 g/m <sup>2</sup>		
Support Paper Size	A4, Letter		
Maximum Power Consumption	21W or less		
Dimensions & Weight	321 x 620 x 504 mm, 27.3 kg		

**WorkForce Enterprise (Main Unit only)**  
**Dimension & Weight**  
**Weight:** 177.1kg (390.4lb)



**WorkForce Enterprise with Optional Finisher and High Capacity Feeder Unit**  
**Dimension & Weight**  
**Weight:** 337.9kg (744.9lb)



**WorkForce Enterprise with Booklet Stapler Finisher and High Capacity Feeder Unit**  
**Dimension & Weight**  
**Weight:** 396.5kg (874.1lb)



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Dealer's Stamp

Information correct at time of printing  
 Printed June 2020

**Disclaimers**

- <sup>11</sup> Black and colour print speeds are measured in accordance with ISO/IEC 24734. Actual print times will vary based on system configuration, software, and page complexity. For more information, visit [www.epson.com.sg/printspeed](http://www.epson.com.sg/printspeed).
- <sup>12</sup> With 2 black ink cartridges: up to 100,000 pages in black.
- <sup>13</sup> Energy used by the WorkForce Enterprise while copying is 180W (WF-C20590/WF-M20590) and 170W (WF-17590), compared to an average of competitor A3 laser/LED MFPs capable of 55-65ppm showing "Energy Used While Copying" data available in BLI database (Feb 2017).
- <sup>14</sup> Based on Epson internal testing methodology.
- <sup>15</sup> Max power used while copying for competitor colour A3 laser/LED MFPs capable of 45-55ppm showing "Energy Used While Copying" data as available in BLI database (Feb 2017).
- <sup>16</sup> For simplex printing only.
- <sup>17</sup> Replacement cartridge yields are based on ISO/IEC 24711 tests in Default Mode printing continuously. Cartridge yields vary considerably for reasons including images printed, print settings, temperature and humidity. Yields may be lower when printing infrequently or predominantly with one ink colour. All ink colours are used for printing and printer maintenance, and all colours have to be installed for printing. For print quality, part of the ink from the included cartridges is used for printer setup and a variable amount of ink remains in the cartridges after the "replace cartridge" signal. For more information, visit [www.epson.com.sg/inkinfo](http://www.epson.com.sg/inkinfo).
- <sup>18</sup> Finisher Tray 2 for Fax output only.
- <sup>19</sup> Default mode in accordance with ISO7779.
- <sup>20</sup> Up to 50 sheets for letter, A4 and B5 size. Up to 30 sheets for A3, B4, Legal and 8.5 x 13".



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